

LU5A

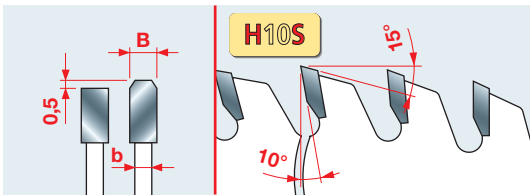
HW - LAME PER IL TAGLIO DI METALLI NON FERROSI

T.C.T. SAWBLADES TO CUT NON-FERROUS METALS

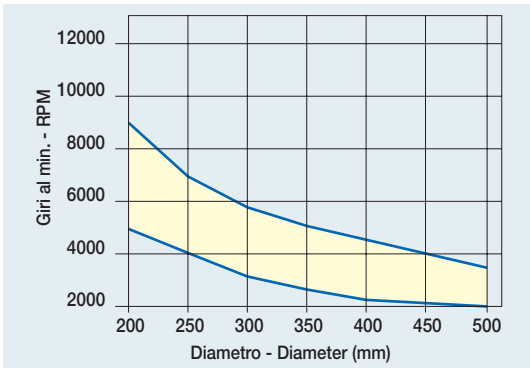
Rif. LU21M



D	B	b	d	Z	FT	Codice
mm	mm	mm	mm		NL	Code
200	2,8	2,2	30	54		LU5A 0100
250	3,5	3,0	30	60	FT02	LU5A 0200
250	3,5	3,0	32	60	2/11/63	LU5A 0300
275	3,5	3,0	40	68	2/9/55+4/12/64	LU5A 0400
300	3,5	3,0	30	72	FT02	LU5A 0500
300	3,5	3,0	32	72	2/11/63	LU5A 0600
330	3,5	3,0	30	84	FT02	LU5A 0800
330	3,5	3,0	32	84	2/11/63	LU5A 0900
350	3,5	3,0	30	84	FT02	LU5A 1000
350	3,5	3,0	32	84	2/11/63	LU5A 1100
350	3,5	3,0	40	84	2/9/55+4/12/64	LU5A 1200
370	3,5	3,0	30	90		LU5A 1300
370	3,5	3,0	50	90	4/15/80	LU5A 1400
400	3,5	3,0	30	96	2/11/63	LU5A 1600
400	3,5	3,0	32	96	2/11/63	LU5A 1700
400	3,5	3,0	40	96	2/12/64+2/15/80	LU5A 1800
400	3,5	3,0	50	96	4/15/80	LU5A 1900
420	3,5	3,0	30	96	2/11/70	LU5A 2000
450	4,0	3,2	30	108		LU5A 2100
450	4,0	3,2	32	108	2/11/63	LU5A 2200
450	4,0	3,2	40	108	2/12/64+2/15/80	LU5A 2300
450	4,0	3,2	50	108	4/15/80	LU5A 2400
500	4,0	3,2	30	120	2/10,5/70	LU5A 2500
500	4,0	3,2	32	120	2/11/63	LU5A 2600
500	4,0	3,2	50	120	4/15/80	LU5A 2700
530	4,2	3,5	30	126	2/10,5/70	LU5A 2800
550	4,2	3,5	30	132	2/10,5/70	LU5A 2900



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



Fascia del N. giri minimo e massimo consigliati in funzione del diametro della lama.
Minimum and maximum RPM based on the blade diameter.

FT02= 2/9/46,4 + 2/10/60

- Per il taglio di trafilati pieni con spessore da 2 a 10 mm.
Machines: Troncatrici singole o doppie con bloccaggio meccanico del pezzo.
Caratteristiche: Dentatura Piano-trapezoidale con angolo di taglio positivo.
Materiale: Alluminio e metalli non ferrosi.
- To cut solid drawn products with a thickness included between 2 and 10 mm.
Machines: Single or double mitre saws with mechanical clamping of the piece.
Features: Flat-triple chip tooth with positive cutting angle.
Material: Aluminium and non-ferrous metals.

METALLI NON FERROSI
NON-FERROUS METALS

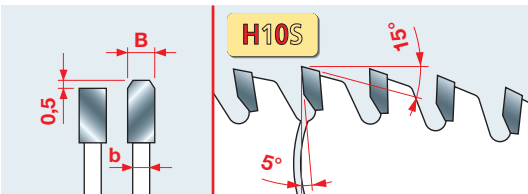
Sufficiente	Buono	Ottimo
Sufficient	Good	Excellent

LU5B

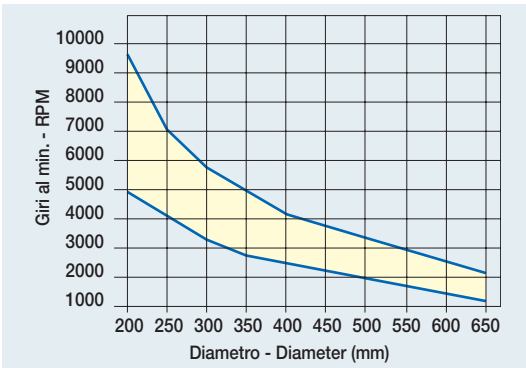
HW - LAME PER IL TAGLIO DI METALLI NON FERROSI

T.C.T. SAWBLADES TO CUT NON-FERROUS METALS

Rif. LU22M - LU23M



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



Fascia del N. giri minimo e massimo consigliati in funzione del diametro della lama.
Minimum and maximum RPM based on the blade diameter.

METALLI NON FERROSI
NON-FERROUS METALS



Sufficiente Sufficient	Buono Good	Ottimo Excellent

D mm	B mm	b mm	d mm	Z	FT NL	Codice Code
200	2,8	2,2	30	64		LU5B 0100
250	3,5	3,0	30	80	FT02	LU5B 0200
250	3,5	3,0	32	80	2/11/63	LU5B 0300
275	3,5	3,0	40	84	2/9/55+4/12/64	LU5B 0400
300	3,5	3,0	30	88	FT02	LU5B 0500
300	3,5	3,0	32	88	2/11/63	LU5B 0600
300	3,5	3,0	40	88	2/9/55+4/12/64	LU5B 0700
300	3,5	3,0	30	96	FT02	LU5B 0800
300	3,5	3,0	32	96	2/11/63	LU5B 0900
300	3,5	3,0	40	96	2/9/55+4/12/64	LU5B 1000
330	3,5	3,0	30	104	FT02	LU5B 1100
330	3,5	3,0	32	104	2/11/63	LU5B 1200
350	3,5	3,0	30	96	FT02	LU5B 1300
350	3,5	3,0	32	96	2/11/63	LU5B 1400
350	3,5	3,0	40	96	2/9/55+4/12/64	LU5B 1500
350	3,5	3,0	30	108	FT02	LU5B 1600
350	3,5	3,0	32	108	2/11/63	LU5B 1700
350	3,5	3,0	40	108	2/9/55+4/12/64	LU5B 1800
370	3,5	3,0	30	112		LU5B 1900
370	3,5	3,0	50	112	4/15/80	LU5B 2000
380	3,5	3,0	32	112	2/11/63	LU5B 2100
400	3,5	3,0	30	120	2/11/63	LU5B 2200
400	3,5	3,0	32	120	2/11/63	LU5B 2300
400	3,5	3,0	40	120	2/12/64+2/15/80	LU5B 2400
400	3,5	3,0	50	120	4/15/80	LU5B 2500
420	3,5	3,0	30	120	2/11/70	LU5B 2600
450	4,0	3,2	30	128		LU5B 2700
450	4,0	3,2	32	128	2/11/63	LU5B 2800
450	4,0	3,2	40	128	2/12/64+2/15/80	LU5B 2900
450	4,0	3,2	50	128	4/15/80	LU5B 3000
500	4,0	3,2	30	140	2/10,5/70	LU5B 3100
500	4,0	3,2	32	140	2/11/63	LU5B 3200
500	4,0	3,2	50	140	4/15/80	LU5B 3300
500	4,0	3,2	80	140	6/7/100	LU5B 3400
550	4,2	3,5	30	148	2/11/63	LU5B 3500
550	4,2	3,5	32	148	2/11/63	LU5B 3800
600	4,8	3,8	30	156		LU5B 3600
630	4,6	3,8	40	160		LU5B 3700

FT02= 2/9/46,4 + 2/10/60

- Per il taglio di profilati e tubolari con spessore da 2 a 5 mm e di pannelli polimerici fino a 20 mm.

Macchine: Troncatrici singole o doppie con bloccaggio meccanico del pezzo.

Caratteristiche: Piano-trapezoidale con angolo di taglio positivo.

Materiale: Alluminio e metalli non ferrosi, materiali polimerici.

- To cut drawn products and tubes with a thickness included between 2 and 5 mm, as well as polymeric panels up to 20 mm.

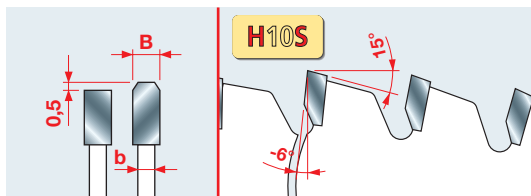
Machines: Single or double mitre saws with mechanical clamping of the piece.

Features: Flat-triple chip tooth with positive cutting angle.

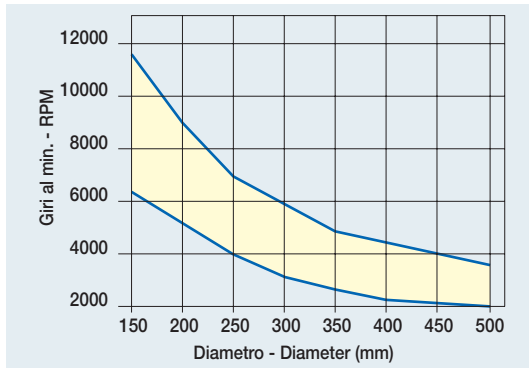
Material: Aluminium and non-ferrous metals, polymeric materials.

LU5C

HW - LAME PER IL TAGLIO DI METALLI NON FERROSI T.C.T. SAWBLADES TO CUT NON-FERROUS METALS



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



Fascia del N. giri minimo e massimo consigliati in funzione del diametro della lama.
Minimum and maximum RPM based on the blade diameter.

D	B	b	d	Z	FT	Codice
mm	mm	mm	mm		NL	Code
180	2,8	2,2	20	42		LU5C 0100
180	2,8	2,2	30	42		LU5C 0200
200	2,8	2,2	30	48		LU5C 0300
250	3,5	3,0	30	54		LU5C 0400
250	3,5	3,0	32	54	2/11/63	LU5C 0500
275	3,5	3,0	40	60		LU5C 0600
300	3,5	3,0	30	72	FT02	LU5C 0700
300	3,5	3,0	32	72	2/11/63	LU5C 0800
300	3,5	3,0	40	72	2/9/55+4/12/64	LU5C 0900
330	3,5	3,0	30	80		LU5C 1000
330	3,5	3,0	32	80	2/11/63	LU5C 1100
350	3,5	3,0	30	84	FT02	LU5C 1200
350	3,5	3,0	32	84	2/11/63	LU5C 1300
350	3,5	3,0	40	84	2/9/55+4/12/64	LU5C 1400
370	3,5	3,0	30	90		LU5C 1500
370	3,5	3,0	50	90	4/15/80	LU5C 1600
380	3,5	3,0	32	96	2/11/63	LU5C 1700
400	3,5	3,0	30	96	2/11/70	LU5C 1800
400	3,5	3,0	32	96	2/11/63	LU5C 1900
400	3,5	3,0	40	96	2/15/80+2/12/64	LU5C 2000
400	3,5	3,0	50	96	4/15/80	LU5C 2100
420	4,0	3,2	30	96	2/11/70	LU5C 2200
420	4,0	3,2	40	96		LU5C 2300
450	4,0	3,2	30	108		LU5C 2400
450	4,0	3,2	32	108	2/11/63	LU5C 2500
450	4,0	3,2	40	108	2/15/80+2/12/64	LU5C 2600
450	4,0	3,2	50	108	4/15/80	LU5C 2700
500	4,0	3,2	30	120		LU5C 2800
500	4,0	3,2	32	120	2/11/63	LU5C 2900
500	4,0	3,2	50	120	4/15/80	LU5C 3000

$$FT02 = 2/9/46,4 + 2/10/60$$

- Per il taglio di trafilati pieni con spessore oltre 3 mm. Si consiglia l'uso con la lama sopra il pezzo da tagliare.
Machines: Troncatrici con bloccaggio manuale o meccanico del pezzo.
Caratteristiche: Piano-trapezoidale con angolo di taglio negativo.
Materiale: Alluminio e metalli non ferrosi.
- To cut solid drawn products whose thickness exceeds 3 mm. It is recommendable to use it with the sawblade over the workpiece to be cut.
Machines: Mitre saws with manual or mechanical clamping of the piece.
Features: Flat-triple chip tooth with negative cutting angle.
Material: Aluminium and non-ferrous metals.

Sufficiente	Buono	Ottimo
Sufficient	Good	Excellent

METALLI NON FERROSI
NON-FERROUS METALS

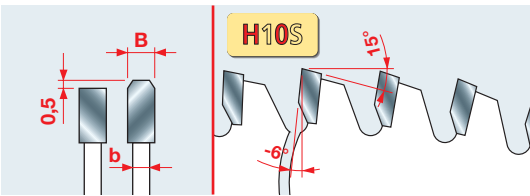


LU5D

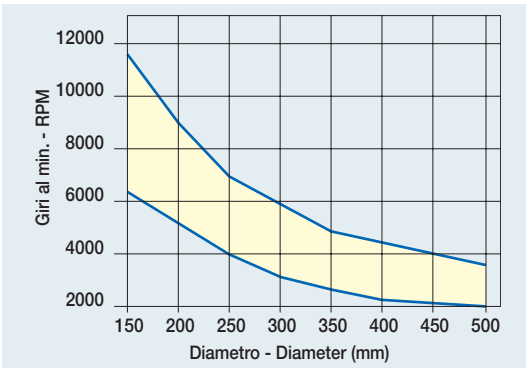
Rif. LU20M

HW - LAME PER IL TAGLIO DI METALLI NON FERROSI

T.C.T. SAWBLADES TO CUT NON-FERROUS METALS



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



Fascia del N. giri minimo e massimo consigliati in funzione del diametro della lama.
Minimum and maximum RPM based on the blade diameter.

D	B	b	d	Z	FT	Codice
mm	mm	mm	mm		NL	Code
160	2,8	2,2	20	42		LU5D 0100
190	2,8	2,2	30	54		LU5D 0200
200	2,8	2,2	30	60		LU5D 0300
210	2,8	2,2	30	60		LU5D 0400
216	2,8	2,2	30	60		LU5D 0500
220	3,0	2,5	30	64	FT02	LU5D 0600
230	3,0	2,5	30	64		LU5D 0700
250	3,5	3,0	30	80	FT02	LU5D 0800
250	3,5	3,0	32	80	2/11/63	LU5D 0900
250	3,5	3,0	40	80	2/9/55+4/12/64	LU5D 1000
275	3,5	3,0	40	84	2/9/55+4/12/64	LU5D 1100
300	3,5	3,0	30	96	FT02	LU5D 1200
300	3,5	3,0	32	96	2/11/63	LU5D 1300
300	3,5	3,0	40	96	2/9/55+4/12/64	LU5D 1400
330	3,5	3,0	30	104	FT02	LU5D 1500
330	3,5	3,0	32	104	2/11/63	LU5D 1600
350	3,5	3,0	30	108	FT02	LU5D 1700
350	3,5	3,0	32	108	2/11/63	LU5D 1800
350	3,5	3,0	40	108	2/9/55+4/12/64	LU5D 1900
370	3,5	3,0	30	108		LU5D 2000
370	3,5	3,0	50	108	4/15/80	LU5D 2100
380	3,5	3,0	32	108	2/11/63	LU5D 2200
400	3,5	3,0	30	120		LU5D 2300
400	3,5	3,0	32	120	2/11/63	LU5D 2400
400	3,5	3,0	40	120	2/15/80+2/12/64	LU5D 2500
400	3,5	3,0	50	120	4/15/80	LU5D 2600
420	4,0	3,2	30	120	2/11/70	LU5D 2700
420	4,0	3,2	40	120		LU5D 2800
450	4,0	3,2	30	128		LU5D 2900
450	4,0	3,2	32	128	2/11/63	LU5D 3000
450	4,0	3,2	40	128	2/15/80+2/12/64	LU5D 3100
450	4,0	3,2	50	128	4/15/80	LU5D 3200
500	4,0	3,2	30	140		LU5D 3300
500	4,0	3,2	32	140	2/11/63	LU5D 3400
500	4,0	3,2	50	140	4/15/80	LU5D 3500

FT02= 2/9/46,4 + 2/10/60

- Per il taglio di profilati e tubolari con spessore fino a 3 mm. Si consiglia l'uso con la lama sopra il pezzo da tagliare.

Macchine: Troncatrici con bloccaggio manuale o meccanico del pezzo.

Caratteristiche: Piano-trapezoidale con angolo di taglio negativo.

Materiale: Alluminio e metalli non ferrosi.

- To cut drawn products and tubes whose thickness doesn't exceed 3 mm. It is recommendable to use it with the sawblade over the workpiece to be cut.

Machines: Mitre saws with manual or mechanical clamping of the piece.

Features: Flat-triple chip tooth with negative cutting angle.

Material: Aluminium and non-ferrous metals.

Sufficiente	Buono	Ottimo
Sufficient	Good	Excellent

METALLI NON FERROSI
NON-FERROUS METALS



LU5E

Rif. LU38M

HW - LAME PER IL TAGLIO DI METALLI NON FERROSI T.C.T. SAWBLADES TO CUT NON-FERROUS METALS



	D	B	b	d	Z	FT	Codice
	mm	mm	mm	mm		NL	Code
	250	2,8	2,2	30	100	FT02	LU5E 0100
	250	2,8	2,2	32	100	2/11/63	LU5E 0200
	255	2,8	2,2	25,4	100		LU5E 0300
	255	2,8	2,2	25,4	120		LU5E 0400
	300	3,0	2,5	30	100	FT02	LU5E 0500
	300	3,0	2,5	30	120	FT02	LU5E 0700
	300	3,0	2,5	32	120	2/11/63	LU5E 0800
	305	3,0	2,5	25,4	120		LU5E 0600
	350	3,0	2,5	30	100	FT02	LU5E 0900
	350	3,0	2,5	32	100	2/11/63	LU5E 1000
	350	3,0	2,5	30	120	FT02	LU5E 1100
	350	3,0	2,5	32	120	2/11/63	LU5E 1200

FT02 = 2/9/46,4 + 2/10/60

- Per il taglio di profilati speciali come tubolari e similari con spessore di parete ultrasottile. Lo spessore ridotto consente di ottenere un ottimo grado di finitura di taglio, senza scheggiature ed ottimizza l'impiego anche su macchine a bassa potenza.

Macchine: Troncatrici con bloccaggio meccanico del pezzo.

Caratteristiche: Piano-trapezoidale con angolo di taglio positivo.

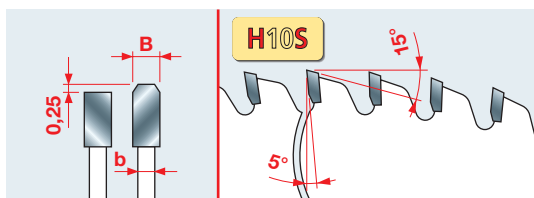
Materiale: Alluminio, metalli non ferrosi.

- To cut special drawn products, such as tubes and similar products having ultra-thin walls. The reduced thickness allows an excellent cutting finish, without splintering, and optimises its employment in low-power machines, too.

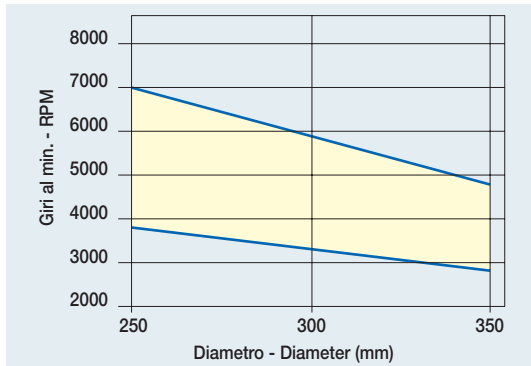
Machines: Mitre saws with mechanical clamping of the piece.

Features: Flat-triple chip tooth with positive cutting angle.

Material: Aluminium, non-ferrous metals.



CARATTERISTICHE DEL DENTE - TOOTH'S FEATURES



Fascia del N. giri minimo e massimo consigliati in funzione del diametro della lama.
Minimum and maximum RPM based on the blade diameter.

Sufficiente	Buono	Ottimo
Sufficient	Good	Excellent

METALLI NON FERROSI
NON-FERROUS METALS

